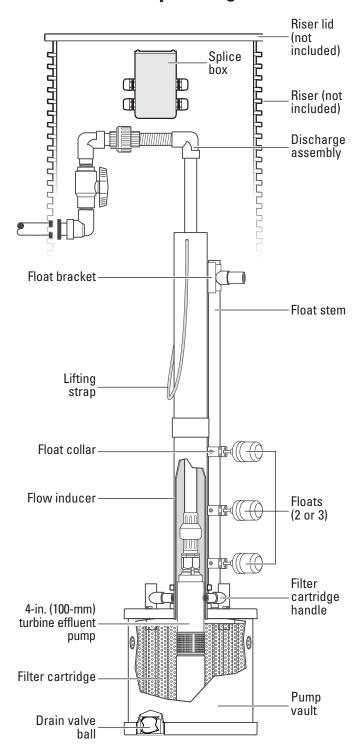
# **Biotube<sup>®</sup> EasyPak<sup>™</sup> Pump Package**



### **60-Hz Series Pump Packages**



Biotube EasyPak® pump package components. (Control panel not shown: see p. 4. )

### **Applications**

The Orenco $^{\otimes}$  Biotube $^{\otimes}$  EasyPak $^{\mathsf{m}}$  is a complete, integrated pump package designed to filter and pump effluent from a pump tank to gravity or pressurized dispersal.

The unique low profile, submersible design of the pump vault makes it well suited to applications where large reserve volumes are required, or when pumping from near the bottom of the tank.

Complete packages for on-demand dosing or timed dosing at 10, 20, 30, and 50 gpm (0.6, 1.3, 1.9, and 3.2 L/sec) and 50 Hz or 60 Hz are available.

### General

The Biotube EasyPak Pump Package is the first complete pump package specifically for filtering and pumping effluent from pump tanks. The EasyPak pump package makes it easy to select and install the correct pump package for the pump tank. (U.S. Patents #4,439,323 and #5,492,635. Additional U.S. and international patents pending.)

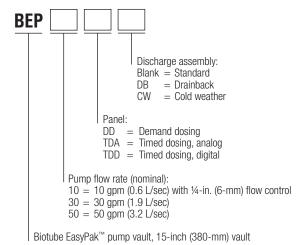
This document provides detailed information on the EasyPak pump vault, effluent filter cartridges, 4-in. (100-mm) 60-Hz turbine effluent pump, and control panel. For more information on other EasyPak components, see the following Orenco technical documents:

- Float Switch Assemblies (NSU-MF-MF-1)
- Discharge Assemblies (NTD-HV-HV-1)
- Splice Boxes (ESU-SB-SB-1)

### **Standard Models**

BEP10DD, BEP10DDCW, BEP30TDD, BEP30TDDCW, BEP50TDD, BEP50TDDCW

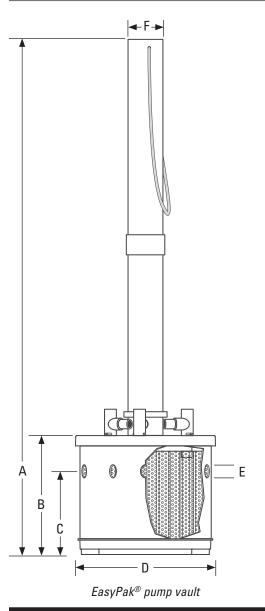
### **Nomenclature**



## **Biotube<sup>®</sup> EasyPak<sup>™</sup> Pump Package (continued)**

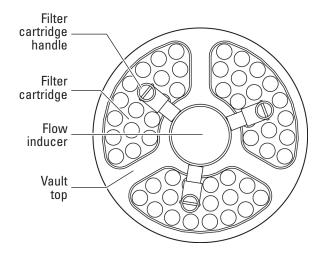
## **EasyPak**<sup>™</sup> **Pump Vault**

Materials of Construction		
Vault body	PVC	
Vault top	ABS	
Vault base	Fiberglass	
Flow inducer	PVC	
Dimensions, in. (mm)		
A - Overall height (adjustable)	64 (1625)	
B - Vault height	15 (380)	
C - Inlet hole center height	12 (305)	
D - Vault diameter	15.75 (400)	
E - Inlet hole diameter (8 total)	1.38 (35)	
F - Flow inducer diameter, nominal	4 (100)	

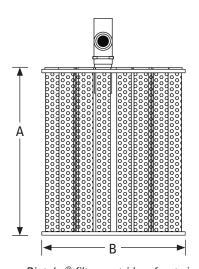


## **Biotube® Filter Cartridge**

<b>Materials of Construction</b>	
Filter tubes	Polypropylene
Cartridge end plates	Polyurethane
Handle	PVC
Dimensions, in. (mm)	
A - Cartridge height	12 (305)
B - Cartridge width	10.3 (262)
Performance	
Number of filter cartridges	3
Biotube® mesh opening	0.125 in. (3 mm)
Total filter flow area	4.5 ft <sup>2</sup> (0.4m <sup>2</sup> )
Total filter surface area	14 ft <sup>2</sup> (1.3m <sup>2</sup> )
Maximum flow rate	75 gpm (4.7 L/sec)



Filter cartridges in vault, top view



Biotube® filter cartridge, front view

## **Biotube<sup>®</sup> EasyPak<sup>™</sup> Pump Package (continued)**

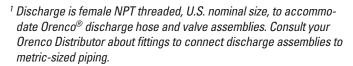
## 4-in. (100-mm) Turbine Effluent Pumps

Materials of Construction		
Discharge:	304 stainless steel	
Discharge bearing:	Nylon (PA66) reinforced with 30% glass fiber	
Diffusers:	Nylon (PA66) reinforced with 30% glass fiber	
Impellers:	Nylon (PA66) reinforced with 30% glass fiber	
Intake screens:	304 stainless steel and polyethylene	
Suction connection:	304 stainless steel	
Drive shaft:	304 stainless steel	
Coupling:	Sintered 304 stainless steel	
Shell:	304 stainless steel	
Motor:	Filled with high-thermal-capacity lubricating coolant. Removable cable. Includes thermal overload protection.	

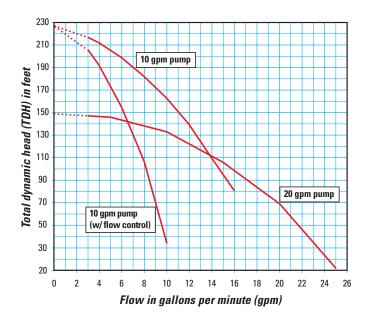
#### **Specifications**

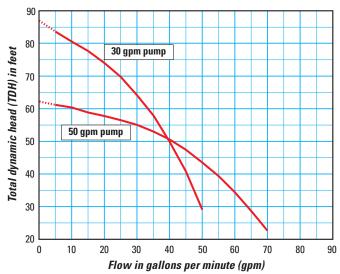
Nominal flow (gpm)	Length in. (mm)	Weight lb (kg)	Discharge in., nominal <sup>1</sup>	Impellers
10	24.1 (612)	24.5 (11.1)	1.25	8
20	21.8 (552)	23.5 (10.7)	1.25	5
30	22.5 (572)	23.5 (10.7)	2.00	3
50	21.0 (533)	22.5 (10.2)	2.00	2

Nominal flow (gpm)	hp (kW)	Design flow amps	Rated cycles per day	Minimum liquid level, in. (mm)
10	0.5 (0.37)	11.4	300	16 (406)
20	0.5 (0.37)	9.74	300	17 (432)
30	0.5 (0.37)	10.6	300	17 (432)
50	0.5 (0.37)	11.0	300	19 (483)



<sup>&</sup>lt;sup>2</sup> Minimum liquid level is for single pumps when installed in an Orenco Biotube<sup>®</sup> EasyPak™ Pump Vault.





Pump curves, such as those shown here, can help you to determine the best pump for your system. Pump curves show the relationship between flow (gpm) and pressure (TDH), providing a graphical representation of a pump's optimal performance range. Pumps perform best at their *nominal flow rate*, measured in gpm.

NOTE: Power cords for Orenco's 4-in. (100-mm) turbine effluent pumps are Type SOOW 600-V motor cable (suitable for Class I, Division 1 and Division 2 applications)

## **Biotube<sup>®</sup> EasyPak<sup>™</sup> (continued)**

## **Control Panel (Demand Dose)**

Orenco's EasyPak® demand dose control panels are specifically engineered for the EasyPak pump package and are ideal for applications such as demand dosing from a pump tank into a conventional gravity drainfield.

#### **Materials of Construction**

Enclosure	UV-resistant fiberglass, UL Type 4X
Hinges	Stainless steel
Dimensions, in.	(mm)
A - Height	11.5 (290)
B - Width	9.5 (240)
C - Depth	5.4 (135)
Specifications	
Panel ratings	120 V, 3/4 hp (0.56 kW), 14 A, single phase, 60 Hz
1. Motor-start contactor	16 FLA, 1 hp (0.75 kW), 60 Hz; 2.5 million cycles at FLA (10 million at 50% of FLA)
2. Circuit breakers	120 V, 10 A, OFF/ON switch, Single pole
3. Toggle switch	Single-pole, double-throw HOA switch, 20 A
4. Audio alarm	95 dB at 24 in. (600 mm), warble-tone sound, UL Type 4X
5. Audio alarm silence relay	120 V, automatic reset, DIN rail mount
6. Visual alarm	7/8-in. (22-mm) diameter red lens, "Push-to-silence", 120 V LED, UL Type 4X

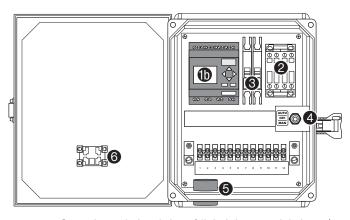
Control panel, demand-dose

## **Control Panel (Timed Dose)**

Orenco's EasyPak timed dose control panels are specifically engineered for the EasyPak pump package and are ideal for applications such as timed dosing from a pump tank into a pressurized drainfield or mound. Analog or digital timers are available.

#### **Materials of Construction**

Enclosure	UV-resistant fiberglass, UL Type 4X
Hinges	Stainless steel
Dimensions, in. (	mm)
A - Height	11.5 (290)
B - Width	9.5 (240)
C - Depth	5.4 (135)
Specifications	
Panel ratings	120 V, 3/4 hp (0.56 kW), 14 A, single phase, 60 Hz
1a. Analog timer	120 V, repeat cycle from 0.05 seconds to 30 hours. Separate variable controls for OFF and ON time periods
1b. Digital timer	120-V programmable logic unit with built-in LCD screen and programming keys. Provides control functions and timing for panel operation
2. Motor-start contactor	16 FLA, 1 hp (0.75 kW), 60 Hz; 2.5 million cycles at FLA (10 million at 50% of FLA)
3. Circuit breakers	120 V, 10 A, OFF/ON switch. Single pole 120 V
4. Toggle Switch	Single-pole, double-throw HOA switch, 20 A
5. Audio alarm	95 dB at 24 in. (600 mm), warble-tone sound, UL Type 4X
6. Visual alarm	7/8-in. (22-mm) diameter red lens, "Push-to-silence", 120 V LED, UL Type 4X
7. Panel heater (optional, not shown)	Self-adjusting anti-condensation heater: radiates up to 10 W maximum as temperature drops



Control panel, timed-dose (digital timer model shown)